



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1		52108A 4	COUPLING ASSEMBLY, DRIVE SH	1		
-	1638	3389A 7	GEAR HOUSING ASSEMBLY, COF	1	RIGHT HAND ROTATION - MERI	
-	1638	3389A 6	GEAR HOUSING ASSEMBLY, COF	1	LEFT HAND ROTATION - MERC	
-	1638	3389A 4	GEAR HOUSING ASSEMBLY, COF	1	RIGHT HAND ROTATION - MERI	
-	1638	3389A 5	GEAR HOUSING ASSEMBLY, COF	1	(LEFT HAND ROTATION - MERC	
2		53281A 3	SPACER ASSEMBLY, COMPLET	1		
		23365	STUD, SPACER TO FACE PLA	4		
4	26	24590	OIL SEAL, SHIFT SHAFT - SPZ	1		0
5	26	31249	OIL SEAL, SHIFT SHAFT - SPZ	1		0
6	12	31266	WASHER, RUBBER - SHIFT S	1		0
7	17	35973	PIN, DOWEL - SPACER TO W.	2		0
8	16	30717	STUD, SPACER TO WATER F	4		
9	26	33144	OIL SEAL, SPACER - LOWER	1		0
10	26	31507	OIL SEAL, SPACER - UPPER	1		0
11	22	21290	PLUG, PIPE - SPACER	2		
12	16	45198	STUD, SPACER TO GEAR HO	6		
13	15	26320A 1	SHIM ASSEMBLY, DRIVEN GEA	AR	NOT USED ON LATER ENGINES	
14		48907	CAM, SHIFT	1	NOT USED ON LATER ENGINES	
15	15	48920A 1	SHIM ASSEMBLY, SHIFT CAM	AR	NOT USED ON LATER ENGINES	
16	23	56358	SPACER, DRIVEN GEAR	1	PART OF A-53281A3 SPACER AS	0
17		N.L.A.	WASHER, DRIVEN GEAR	1	PART OF A-53281A3 SPACER AS	0
18	15	26320A 1	SHIM ASSEMBLY, DRIVEN GEA	1	PART OF A-53281A3 SPACER AS	0
19		53276	CAM, SHIFT	1	PART OF A-53281A3 SPACER AS	
20	15	53278A 1	SHIM ASSEMBLY, SHIFT CAM	AR	PART OF A-53281A3 SPACER AS	
21	24	53277	SPRING, SHIFT CAM	1	PART OF A-53281A3 SPACER AS	
22		48909	COVER, SHIFT PIVOT	1	PART OF A-53281A3 SPACER AS	
23	10	34298	SCREW, SHIFT FORK	1		
24	11	20664	NUT, SHIFT FORK SCREW	1		
25	10	53099	SCREW, PIVOT COVER TO GEA	2		
26	13	26992	LOCKWASHER, SHIFT PIVOT C	2		
27		48908	SHIFT FORK, SLIDING CLUTCH	1		
28		48922	COLLAR, SHIFT - RATCHET	1		
29	52	48906	RATCHET, SLIDING CLUTCH	1		
30	43	48896A 1	GEAR ASSEMBLY, DRIVE (1:1 C	OPT.		
30	43	48897A 1	GEAR ASSEMBLY, DRIVE (1.25	OPT.		
30	43	48898A 1	GEAR ASSEMBLY, DRIVE (1.5:1	1	STANDARD ON MERC 1250BP	
30	43	48900A 1	GEAR ASSEMBLY, DRIVE (1.75:	1	STANDARD ON MERC 1000BP	
30	43	48895A 1	GEAR ASSEMBLY, DRIVE (2:1 C	OPT.		
31	31	21700	ROLLER BEARING, DRIVE GE	2		0
32	30	48916	BALL BEARING, DRIVE GEAR	1		0
32	15	24810A 1	SHIM ASSEMBLY, DRIVE GEAR	AR		0